The translucent, semi-spherical 1597 wall/ceiling light is composed of uncountable spines that appear clipped at their ends to let pass rays of light and create subtle effects on the wall or ceiling.

Designed by

1597 series

1597 Wall light in Oceania hotel designed by Norman Foster

1597 Wall light – front detail
COLOR CHANGE

Just like people the color of the 3D-Printed shade ages. It comes out white and will become a stable off-white color after a year.

PRODUCT INFORMATION

<table>
<thead>
<tr>
<th>Product</th>
<th>1597 D32</th>
<th>1597 D50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bulb</td>
<td>240V</td>
<td>120V</td>
</tr>
<tr>
<td>1597 D32 &amp; D50: G9 halogen (Max 48W) supplied</td>
<td></td>
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<tr>
<td>Type</td>
<td>Sconce, wall or ceiling light</td>
<td></td>
</tr>
<tr>
<td>Designer</td>
<td>Janne Kyttänen 2005–2008</td>
<td></td>
</tr>
<tr>
<td>Color</td>
<td>White</td>
<td></td>
</tr>
<tr>
<td>Material</td>
<td>3D printed Nylon</td>
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</table>

HOW IT’S MADE

This product is the outcome of Freedom Of Creation’s ten years of pioneering research exploring 3D printing technologies; a process that transforms a CAD file into a real object by a printing process, adding one layer of matter onto the other until the entire object is generated. The unlimited expressive possibilities that these technologies provide have characterized FOC as a trendsetting brand.

INSTALLATION INSTRUCTION

Step 1 – You can either leave the cable hanging against the wall and use the dimmer/switch or cut the cable and connect it directly to your power source (make sure that the electricity is switched off)

Step 2 – Connect the mounting unit to the wall or ceiling with the screws & plugs (use M6 drill) that are included

Step 3 – Insert the bulb in the ceramic fitting

Step 4 – Snap the shade onto the mounting unit connectors

DAILY USE INSTRUCTION

Light placement
– Only indoors
– Do not use as a table light
– Press the dimmer button once to turn the light on/off. Hold the button to dim/brighten the light

Bulb (re)placement
– Do not (re)place when the cable is plugged into the socket
– Do not touch halogen bulbs with your bare hands
– Do not use bulbs that exceed the maximum wattage specified in the right top of the sheet

Precautions
– Do not cover the lamp
– Do not leave the product unattended with children
– The product is not a heavy duty item but a work of art, so treat it carefully

Cleaning
The shade can be cleaned with standard soap and a dishwashing brush or it can be placed in the dishwasher

DIMENSIONS

<table>
<thead>
<tr>
<th>Package dimensions</th>
<th>Net/gross weight</th>
</tr>
</thead>
<tbody>
<tr>
<td>1597 D32</td>
<td>43 x 43 x 27 cm</td>
</tr>
<tr>
<td>1597 D50</td>
<td>57 x 57 x 25 cm</td>
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</tbody>
</table>